



DMP 331Pi

Precision Pressure Transmitter

pressure ports and process connections with flush welded stainless steel diaphragm

accuracy according to IEC 60770:
0,1 % FSO

Nominal pressure

from 0 ... 400 mbar up to 0 ... 40 bar

Output signals

2-wire: 4 ... 20 mA
3-wire: 0 ... 10 V
others on request

Product characteristics

- ▶ excellent temperature response
0.04 % FSO / 10K
- ▶ Turn-Down 1:10
- ▶ processing of the sensor signal using digital electronics
- ▶ process connections suitable for hygienic application
- ▶ vacuum resistant

Optional versions




- ▶ IS-version
Ex ia = intrinsically safe
for gases and dusts
- ▶ communication interface for adjustment of offset, span and damping

The precision pressure transmitter DMP 331Pi demonstrates the further development of well-tried industrial pressure transmitter DMP 331P.

The signal from the specially designed piezoresistive stainless steel sensor is processed by the newly developed digital electronic system, performing thus an active compensation of sensor-specific deviations such as hysteresis, thermal errors and non-linearity.

The temperature range of -40 ... 125 °C can be extended by the integration of a cooling element up to 300 °C.

Preferred areas of use are

-  Laboratory techniques
-  Food and beverage
-  Pharmaceutical industry



Pressure ranges ¹								
Nominal pressure gauge / absolute ²	[bar]	0.4	1	2	4	10	20	40
Overpressure	[bar]	2	5	10	20	40	80	105
Burst pressure ≥	[bar]	3	7.5	15	25	50	120	210
Vacuum resistance		P _N ≥ 1 bar: unlimited vacuum resistance P _N < 1 bar: on request						
¹ On customer request we adjust the device within the turn-down-possibility by software on the required pressure range.								
² absolute pressure permissible from 1 bar								
Vacuum ranges								
Nominal pressure	[bar]	-0.4 ... 0.4	-1 ... 1	-1 ... 2	-1 ... 4	-1 ... 10		
Overpressure	[bar]	2	5	10	20	40		
Burst pressure ≥	[bar]	3	7.5	15	25	50		
Output signal / Supply								
Standard		2-wire: 4 ... 20 mA / V _S = 12 ... 36 V _{DC}						
Option IS-version		2-wire: 4 ... 20 mA / V _S = 14 ... 28 V _{DC}						
Options		2-wire: 4 ... 20 mA with communication interface ³ 3-wire: 0 ... 10 V / V _S = 14 ... 36 V _{DC} 0 ... 10 V with communication interface ³						
³ only possible with el. connection Binder series 723 (7-pin)								
Performance								
Accuracy ⁴		IEC 60770: ≤ ± 0.1 % FSO						
performance after turn-down		no change of accuracy ⁵ for calculation use the following formula (for nominal pressure ranges ≤ 0.40 bar see note 5): ≤ ± [0.1 + 0.015 x turn-down] % FSO with turn-down = nominal pressure range / adjusted range e.g. with a turn-down of 1:10 following accuracy is calculated: ≤ ± (0.1 + 0.015 x 10) % FSO i.e. accuracy is ≤ ± 0.25 % FSO						
Permissible load		current 2-wire: R _{max} = [(V _S - V _{S min}) / 0.02 A] Ω			voltage 3-wire: R _{min} = 10 kΩ			
Influence effects		supply: 0.05 % FSO / 10 V			load: 0.05 % FSO / kΩ			
Long term stability		≤ ± (0.1 x turn-down) % FSO / year at reference conditions						
Response time		< 5 msec						
Adjustability		configuration of following parameters possible (interface / software necessary ⁶): - electronic damping: 0 ... 100 sec - offset: 0 ... 90 % FSO - turn down of span: max. 1:10						
⁴ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)								
⁵ except nominal pressure ranges ≤ 0.40 bar; for these calculation of accuracy is as follows: ≤ ± (0.1 + 0.02 x turn-down) % FSO e.g. turn-down of 1:3: ≤ ± (0.1 + 0.02 x 3) % FSO i.e. accuracy is ≤ ± 0.16 % FSO								
⁶ software, interface, and cable have to be ordered separately (software appropriate for Windows [®] 95, 98, 2000, NT Version 4.0 or higher, and XP)								
Thermal effects ⁷ (Offset and Span) / Permissible temperatures								
Tolerance band	[% FSO]	≤ ± (0.35 x turn-down)		in compensated range 0 ... 80 °C				
TC, average	[% FSO / 10 K]	≤ ± (0.035 x turn-down)		in compensated range 0 ... 80 °C				
Permissible temperatures ⁸		medium: -40 ... 125 °C for filling fluid silicone oil -10 ... 125 °C for filling fluid food compatible oil electronics / environment: -25 ... 85 °C storage: -40 ... 100 °C						
Permissible temperature medium for cooling element 300°C		filling fluid silicone oil		overpressure: -40 ... 300 °C		vacuum: -40 ... 150 °C ⁹		
		filling fluid food compatible oil		overpressure: -10 ... 250 °C		vacuum: -10 ... 150 °C ⁹		
⁷ an optional cooling element can influence thermal effects for offset and span depending on installation position and filling conditions.								
⁸ max. temperature of the medium for nominal pressure gauge > 0 bar: 150 °C for 60 minutes with a max. environmental temperature of 50 °C								
⁹ also for P _{abs} ≤ 1 bar								
Electrical protection								
Short-circuit protection		permanent						
Reverse polarity protection		no damage, but also no function						
Electromagnetic compatibility		emission and immunity according to EN 61326						
Filling fluids								
Standard		silicone oil						
Options		food compatible oil according to 21CFR178.3570 (Mobil SHC Cibus 32; Category Code: H1; NSF Registration No.: 141500) others on request						
Mechanical stability								
Vibration (DIN EN 60068-2-6)		G 1/2": 20 g RMS (25 ... 2000 Hz);			others except G 1/2": 10 g RMS (25 ... 2000 Hz)			
Shock (DIN EN 60068-2-27)		G 1/2": 500 g / 1 msec;			others except G 1/2": 100 g / 1 msec			

Materials		
Pressure port	stainless steel 1.4435 (316 L)	others on request
Housing	stainless steel 1.4404 (316 L)	
Option compact field housing	stainless steel 1.4305 (303), cable gland brass, nickel plated	others on request
Seals (O-ring)	standard: FKM (recommended for medium temperatures $\leq 200\text{ }^{\circ}\text{C}$) option: FFKM (recommended for medium temperatures $> 200\text{ }^{\circ}\text{C}$) others on request Clamp, dairy pipe, Varivent [®] : without	
Diaphragm	standard: stainless steel 1.4435 (316L) option: Hastelloy [®] C-276 (2.4819) and Tantalum on request	
Media wetted parts	pressure port, diaphragm	

Explosion protection (only for 4 ... 20 mA / 2-wire)

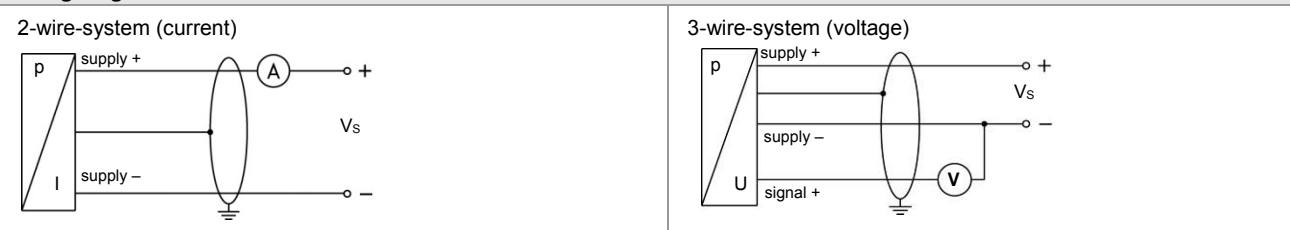
Approvals	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X	
DX19-DMP 331Pi	Zone 0: II 1G Ex ia IIC T4 Ga	Zone 20: II 1D Ex ia IIIC T 85°C Da
Safety technical maximum values	$U_i = 28\text{ V}$, $I_i = 93\text{ mA}$, $P_i = 660\text{ mW}$, $C_i \approx 0\text{ nF}$, $L_i \approx 0\text{ }\mu\text{H}$, the supply connections have an inner capacity of max. 27 nF to the housing	
Ambient temperature range	in zone 0: $-20 \dots 60\text{ }^{\circ}\text{C}$ with p_{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: $-20 \dots 70\text{ }^{\circ}\text{C}$	
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m cable inductance: signal line/shield also signal line/signal line: 1 $\mu\text{H}/\text{m}$	

Miscellaneous

Current consumption	signal output current: max. 25 mA	signal output voltage: max. 7 mA
Weight	approx. 200 g	
Installation position	any ¹⁰	
Operational life	$> 100 \times 10^6$ pressure cycles	
CE-conformity	EMC Directive: 2014/30/EU	
ATEX Directive	2014/34/EU	

¹⁰ Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges $P_N \leq 1\text{ bar}$.

Wiring diagrams

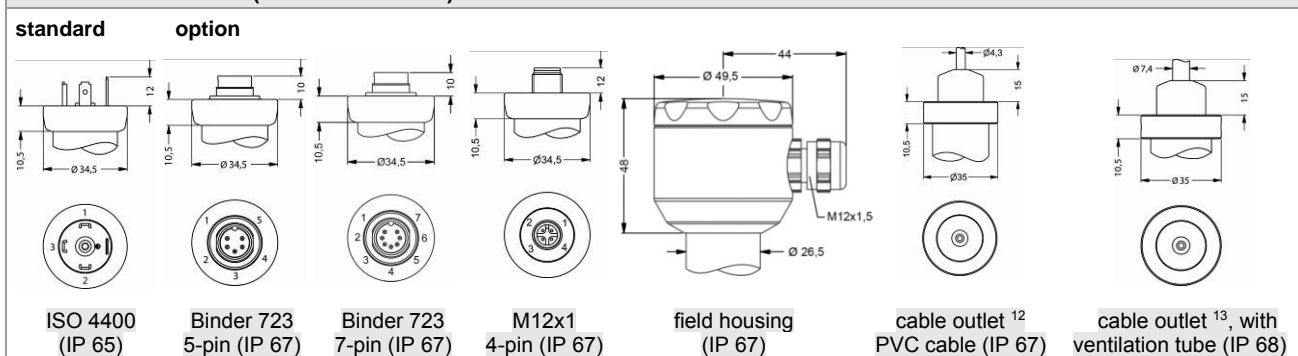


Pin configuration

Electrical connections	ISO 4400	Binder 723 (5-pin)	Binder 723 (7-pin)	M12x1/ metal (4-pin)	field housing	cable colour (IEC 60757)
Supply +	1	3	3	1	IN +	wh (white)
Supply -	2	4	1	2	IN -	bn (brown)
Signal + (only for 3-wire)	3	1	6	3	OUT +	gn (green)
shield	ground pin	5	2	4	\perp	gnye (green-yellow)
Communication interface ¹¹						
RxD	-	-	4	-	-	-
TxD	-	-	5	-	-	-
GND	-	-	7	-	-	-

¹¹ may not be connected directly with the PC (the suitable adapter is available as accessory)

Electrical connections (dimensions in mm)

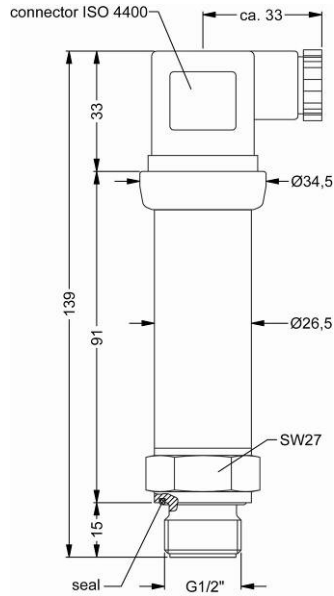


¹² standard: 2 m PVC cable (without ventilation tube, permissible temperature: $-5 \dots 70\text{ }^{\circ}\text{C}$)

¹³ different cable types and lengths available, permissible temperature depends on kind of cable

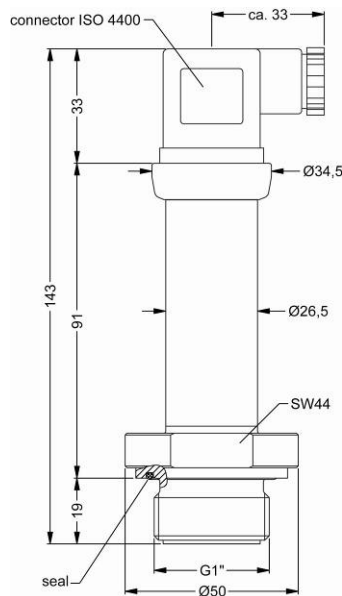
Mechanical connection (dimensions in mm)

standard

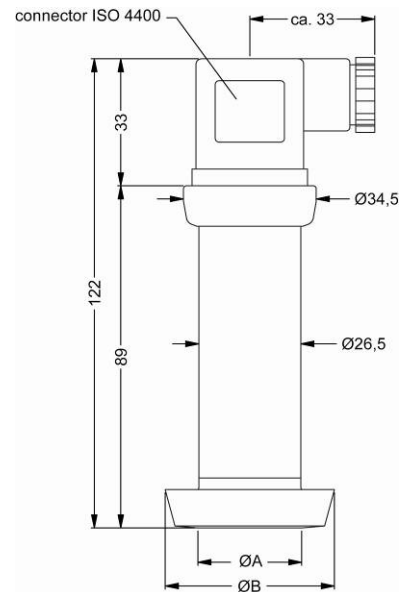


G1/2" flush DIN 3852

option

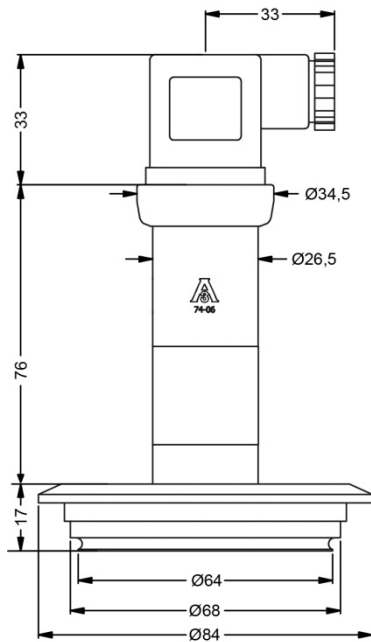


G1" flush DIN 3852

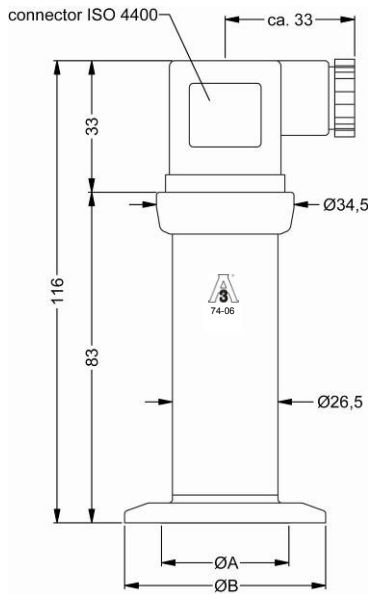


dairy pipe (DIN 11851)

dimensions in mm			
size	DN 25	DN 40	DN 50
A	23	32	45
B	44	56	68.5
P _N [bar]	≤ 40	≤ 40	≤ 25

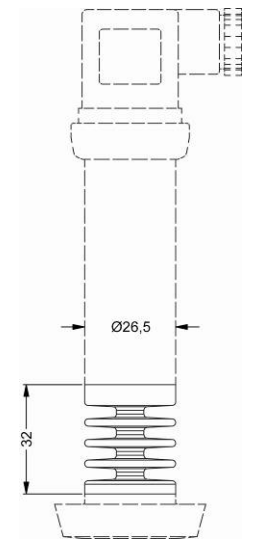


Varivent®
P_N ≤ 25 bar



Clamp (DIN 32676)

dimensions in mm			
size	DN 25	DN 32	DN 50
A	23	32	45
B	50.5	50.5	64
P _N [bar]	≤ 16	≤ 16	≤ 16



cooling element up to 300 °C

⇒ metric threads and others on request

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